## Utah UST Operator Training



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C Operator Course

## UST Program Overview

- Utah Department of Environmental Quality, DERR UST Program
  - Billing and record keeping
  - Annual inspections
- Some County Health Departments oversee USTs

## **UST Operator Requirements**

- Three classes of operators: A, B, and C
- A and B Operators must attend approved training course and pass DERR examination
- C Operator is trained by the B, records of this training must be kept on site

## Class A Operator

- Owner or Primary Employee
  - Have general knowledge of UST systems
  - Ensure records are properly kept
  - Ensure proper response to emergencies
  - Ensure financial responsibility
  - Ensure B and C operators are trained and registered

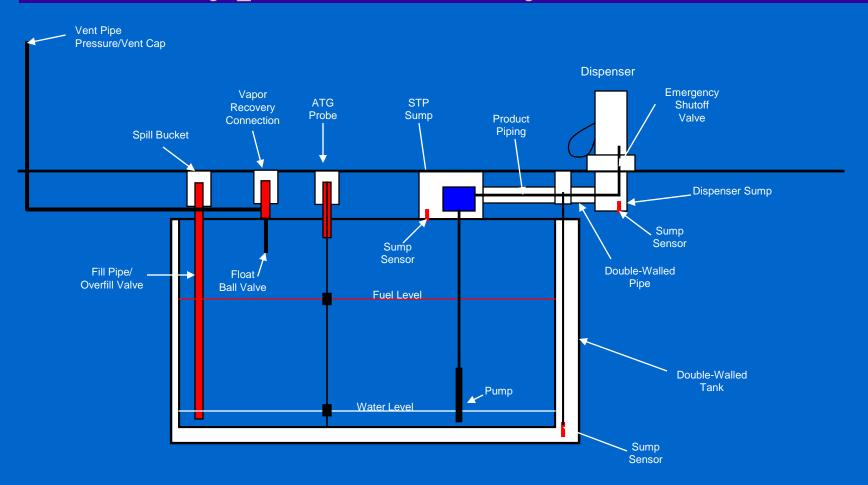
## Class B Operator

- O/O, employee, or contractor
  - Ensure physical inspections every 30 days
  - Ensure that status of system is monitored every 7 days
  - Ensure that Monthly Inspection Checklist is completed
  - Ensure spill and overfill systems are in operation
  - Be on site or designate a qualified person to be onsite for annual inspections
  - Report releases
  - Ensure Class C has training

## Class C Operator

- Be present during normal business hours
- Monitor product transfers for spills
- Properly respond to alarms
- Notify Class A and B of emergency
- Take immediate action when required
- A and B may act as C

## Typical UST System



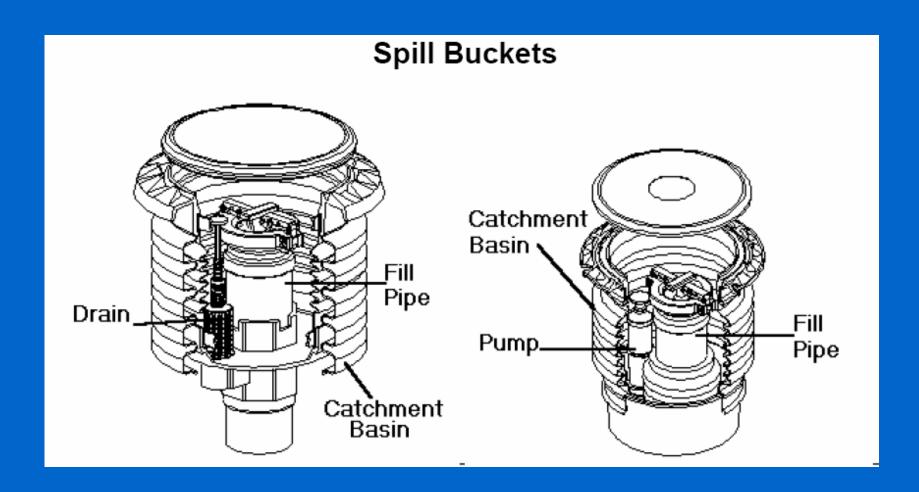
## Tanks



## Spill Buckets

- Required at all fill pipes
- May be installed at vapor recovery connection points
- Intended to prevent spills during delivery
- May have a drain to allow spilled product and water to be drained into tank
- Should not have fuel or water in them

## Spill Buckets

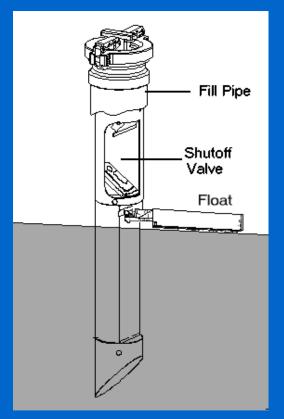


## Fill Pipe/Overfill Valve

#### **Spill Bucket**



#### **Overfill Valve**



#### Overfill Prevention

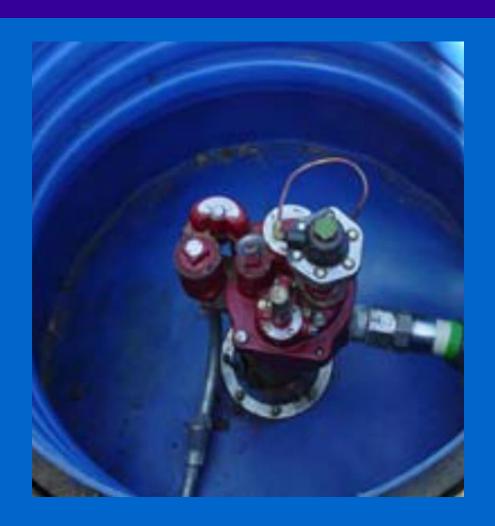
- Stop product flow, reduce product flow, or alert delivery person before tank is full
- Alerts driver when tank is no more than 90% full
- Shut off flow when tank is no more than 95% full

#### Overfill Prevention

- Overfill valve check for obstructions use caution when gauging tank to avoid damaging valve
- Float ball valves located in tank
- Overfill alarms outside where driver will hear it

## Pumps

- Submersible Turbine Pump
- Pump head visible in largest manhole
  - Check valve
  - Line leak detector
  - Electrical connections



#### Automatic Line Leak Detectors

- Two types of line leak detectors:
- Mechanical LLD
  - Restricts product flow <u>Slow Flow</u>
  - Requires 3 GPH simulated leak test annually
- Electrical LLD
  - Shuts off product flow and may trip an alarm
  - Requires 3 GPH simulated leak test annually or monthly functionality self-test (3 GPH)

### Piping

- Must be double-walled and drain to a sump
- Connected to the sumps by entry boots (check for cracks)
- Must be tested annually at 0.1 GPH or monthly at 0.2 GPH with electric line leak detector
- Annual tests must be conducted by a certified tester



## Stage 1 Vapor Recovery

- Control of vapors during delivery and storage
- During delivery, vapors go back to tanker
- Pressure vent cap on gasoline vent pipes
- Not required for diesel

## Two Types of Vapor Recovery

#### **Two Point**

#### **Single Point**





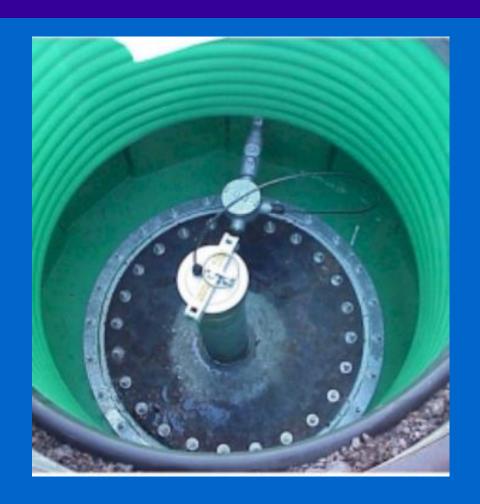
## Dry Break

- Used on Two Point
- Connection point may be in a spill bucket
- Cap over the dry break
- Check the poppet for obstructions and operation



#### Automatic Tank Gauging (ATG)

- Probes in tanks with a wire connecting to control panel
- Minimum product required
- Tests for leaks monthly,
  keep a copy of test report
  from control panel
- Justify or report failures within 24 hours



## ATG Control Panel



## Interstitial Monitoring (IM)

- Secondary containment
- Must be monitored monthly either with probes in sumps and interstitial spaces or visually - probes should be in the lowest part of sump
- Reports printed at control panel <u>status</u>
   <u>normal</u> keep reports for inspection
- Justify or report failures within 24 hours

## Sumps

- Probes must be in lowest portion
- Check for cracks in entry boots
- Check for fuel or water
- Make sure gravel drain is clear

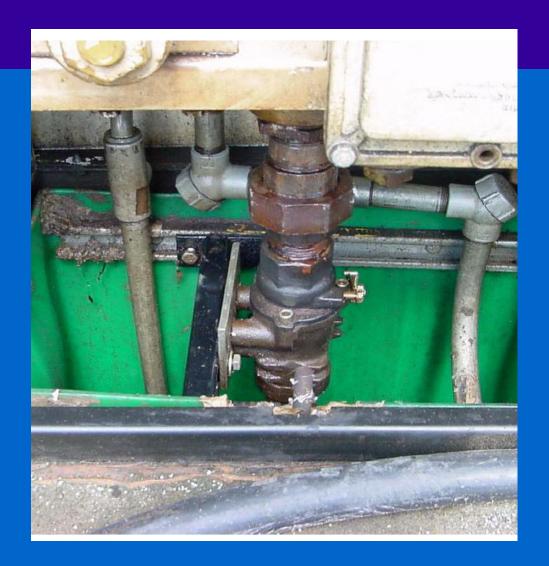
# Sumps





# Dispenser Sumps

- Probes must be in lowest portion
- Safety valves below dispenser



## Daily Inspections

- May be conducted by Class C operator
- Check for any problems
  - Leaks or fuel on driveways
  - Complaints of automatic nozzles not shutting off
  - Slow flow from dispensers
  - Unusual conditions

## Weekly Inspections

- Class B operator is responsible for monitoring and should be in contact with facility in least once a week
- May be conducted by Class C operator under direction of Class B operator
- Ensure status of UST system, including alarms and unusual operating conditions, is monitored every 7 days

- FIRST LINE OF DEFENSE
- Each site must be inspected every 30 days
- Inspected by or under the direction of Class B operator
- Complete <u>UST Operator</u> <u>Inspection-Utah Form</u>



- Tank leak detection valid leak tests preformed for each tank
  - ATG: passing test report printed and filed
  - IM: sensor status report printed and filed
  - SIR: inventory readings current and last months passing results filed

- Piping leak detection
  - ALD: passing test within last 12 months
  - LTT: passing test within last 12 months,
     or
  - -0.2 GPH, IM, SIR: inventory readings current and last months passing results filed

- Physical inspection
  - All tank top covers are present, in good condition, and properly seated
  - All tank entry ports are properly capped and sealed
- Spill Buckets
  - All are free from water, product, and debris
  - Check for holes, cracks, or deformation

- Overfill
  - All fills are un-obstructed (gauge sticks)
  - Auto-shutoff valves or ball floats are present and functional
  - Overfill alarms are properly located and identified
    - Alarm is close enough
    - Alarm is load enough

- Vapor recovery ports
  - Poppets move freely and seals tightly
  - Ports are un-obstructed (no rocks or sticks)
- Sumps are free of water and debris
- Penetration fittings are intact
- No visible signs of leaking

## Annual Inspections

- Conducted by DERR or Local Health Department Inspector
- Class B operator or his qualified designee must be on site

## Spills

- Spills over 25 gallons must be reported to the DERR within 24 hours
- Spills less than 25 gallons must be cleaned up within 24 hours

## Spill Response

- Stop the release
  - Emergency shut off
  - Bag leaking hose
  - Empty the tank
- Contain the release
  - Booms, mats, or absorbents
  - Non-sparking tools
- Call emergency authority

## What's Wrong with this Picture?



Sump is full of product

Entry boot is cracked

## What's Wrong with this Picture?





Gauge stick in fill pipe

Gravel drain is filled with dirt

## What's Wrong with this Picture?



Spill bucket is full of product

Spill bucket is cracked